

## WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 - CPR - 0314018-00-05** FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER: **BUTT GMBH  
VERLADERAMPEN - INDUSTRIETORE**  
ZUM KUHBERG 6 - 12  
D - 26197 GROBENKNETEN

PRODUCTION SITE(S): AS NAMED ABOVE

TECHNICAL SPECIFICATION: EN 1090-2:2018-09

EXECUTION CLASS: STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE  
114 - METAL - ARC WELDING WITH CORED WIRE ELECTRODE WITHOUT SHIELDING GAS  
135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE  
138 - MAG - FLUID WIRE WELDING

BASIS MATERIALS: S235, S275, S355 IN ACCORDANCE WITH EN 10025-2

RESPONSIBLE WELDING COORDINATOR: STEFAN MEYBURG BORN 31.05.1983  
WELDING SPECIALIST/IWS (DVS/IIW)

REPRESENTATIVES: TOBIAS KOLBE BORN 04.05.1990  
WELDING ENGINEER/IWE (DVS/IIW)

START OF VALIDITY: 22.10.2023

NEXT INSPECTION: 21.10.2026 (ON-SITE INSPECTION)

CERTIFICATE REG. NO.: **SCH 0314018-00-05**

COMMENTS: WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH.

Bonn, 18.01.2024

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya  
Head Welding Technology